

## Interface Review Workbook & OEM Reference Guide

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Industrial bridge signal conditioning / RFQ planning

This workbook collects requirements for a written quotation and sample review.

It is not a released product datasheet, calibration certificate, compliance report, software license or guarantee of replacement compatibility.

Company / contact: \_\_\_\_\_

Work email: \_\_\_\_\_

Country / postal code: \_\_\_\_\_

Quantity / annual forecast / target timing: \_\_\_\_\_

Existing sensor brand / model / serial: \_\_\_\_\_

Capacity and force / torque direction: \_\_\_\_\_

Sensitivity (mV/V) / bridge resistance (ohms): \_\_\_\_\_

Excitation limits / 4 or 6 wire / cable length: \_\_\_\_\_

Existing amplifier reference and revision: \_\_\_\_\_

Receiving PLC / PC / engineering software: \_\_\_\_\_

Required output / sample rate / bandwidth / latency: \_\_\_\_\_

Email your sensor datasheet and connector drawing with this checklist to:

[inquiry@loadcellamplifiers.com](mailto:inquiry@loadcellamplifiers.com)

<https://loadcellamplifiers.com/contact>

## Choose the interface and channel architecture

| Family     | Review direction                              |
|------------|-----------------------------------------------|
| MT-AMP-DIN | Voltage or current signal into a PLC input    |
| MT-AMP-USB | Bridge signal into a PC acquisition chain     |
| MT-AMP-SUM | Several matched bridges into one total signal |
| MT-AMP-INL | Compact conditioning near the sensor cable    |
| MT-AMP-BUS | Independently readable measurement channels   |

These families identify configuration requests, not stocked SKU guarantees.

Confirm the exact model, excitation, ranges, noise, filtering, software and installation conditions in the written quotation.

### Selection decisions

1. Confirm receiver voltage/current/network and its exact input type.
2. Decide whether you need one combined load or individual sensor readings.
3. Check total bridge resistance and available excitation current.
4. Define bandwidth, latency and sustained transfer separately.
5. Match connector, shield, supply and cable installation.

Illustrative bridge calculation - not a hardware performance test:

Four matched 350-ohm bridges in parallel present 87.5 ohms.

At an assumed 5 V excitation, bridge current is about 57 mA.

The actual conditioner must be qualified for the complete load.

## Pin-to-function review - complete from the supplied manuals

| Function       | Sensor pin / color | Amplifier pin / terminal |
|----------------|--------------------|--------------------------|
| E+             | _____              | _____                    |
| E-             | _____              | _____                    |
| S+             | _____              | _____                    |
| S-             | _____              | _____                    |
| SEN+           | _____              | _____                    |
| SEN-           | _____              | _____                    |
| Shield/chassis | _____              | _____                    |

Connector series / coding / contacts / gender: \_\_\_\_\_

Mating part number / pin-view orientation: \_\_\_\_\_

Cable length / conductor / shielding / strain relief: \_\_\_\_\_

Functional principles only:

- A four-wire sensor has excitation and differential signal pairs.
- A remote-sense installation adds separate excitation feedback conductors.
- Use only the model-specific manual for local sense links and shielding.
- Wire colors and connector appearances are not universal pinout standards.

TEDS or special interface requirement: \_\_\_\_\_

Driver / OS / command framing / protocol file: \_\_\_\_\_

## Original equipment cross-reference review

| Original reference                     | Proposed review path            |
|----------------------------------------|---------------------------------|
| FUTEK IAA100 / IAA200                  | DIN voltage / current           |
| FUTEK USB220 / USB225 / USB520         | PC acquisition requirements     |
| FUTEK USB320                           | Confirm amplified input class   |
| HBM RM4220 / AE101 / AE301             | Obtain exact original manual    |
| HBM MP01 / MP30DP / MP55IBS / MP55     | Network and input review        |
| HBM ClipX BM40 / BM40IE / BM40PB       | Exact interface suffix          |
| Mantracourt DSCUSB / SGA               | USB / analogue requirements     |
| Rice Lake JB4SS / JB8SPT / trim boards | Trim / surge / enclosure review |
| Interface DMA2 / in-line references    | Original datasheet required     |
| Siemens WP321 / Beckhoff EL3356        | PLC and protocol integration    |

This list does not establish discontinued status, stock, price, pinout equivalence or manufacturer-approved substitution. Brand names identify existing equipment. Confirm electrical, mechanical and software details.

Original manual / revision supplied: \_\_\_\_\_

Supply / excitation / input / output differences: \_\_\_\_\_

Mechanical / connector differences: \_\_\_\_\_

Driver / fieldbus / calibration migration: \_\_\_\_\_

Unresolved qualification items: \_\_\_\_\_

## Blank sample acceptance record - not a certificate

Sensor / amplifier serial and revisions: \_\_\_\_\_

Supply / excitation / output / filter / cable: \_\_\_\_\_

Reference equipment and calibration status: \_\_\_\_\_

Test date / operator / temperature / acceptance limits: \_\_\_\_\_

| Point | Reference input | Ascending output | Descending output | Result |
|-------|-----------------|------------------|-------------------|--------|
| 1     | _____           | _____            | _____             | _____  |
| 2     | _____           | _____            | _____             | _____  |
| 3     | _____           | _____            | _____             | _____  |
| 4     | _____           | _____            | _____             | _____  |
| 5     | _____           | _____            | _____             | _____  |

Electrical shunt check / resistor / expected response: \_\_\_\_\_

Noise / drift / filter settling / timing results: \_\_\_\_\_

Fault / overload / PLC mapping results: \_\_\_\_\_

Tested EMC report model / revision / conditions: \_\_\_\_\_

Untested items / deviations / disposition: \_\_\_\_\_

Physical-load calibration and an electrical shunt check are different tests.

Request accredited traceability only where a suitable confirmed scope exists.

Price, lead time, warranty, payment and shipment terms require a written offer.

Primary manufacturer references and current review matrix:

<https://loadcellamplifiers.com/futek-iaa-usb220-hbm-amplifier-replacement>

[inquiry@loadcellamplifiers.com](mailto:inquiry@loadcellamplifiers.com)